

# Certificate

**in accordance with DIN 6701 to demonstrate the suitability  
of the user-company for manufacturing adhesive bonds  
on rail vehicles and parts of rail vehicles**

The Company

**Fritz Becker GmbH & Co. KG  
Am Königsfeld 15  
D-33034 Brakel**

with production site in

has been certified in accordance with DIN 6701-2:2015 for the following area of validity:

**Process design with bonded Parts Class A3**

**Production of bonded Parts Class A3**

Scope of certification:

Main function of the adhesive bond:	F
Surface treatments:	-
Adhesive groups:	SO, HM
Test methods:	-
Mechanization level:	TM
Supervisor in Charge:	Mr. Rainer Weitzenbürger, born 03.09.1976 / EAS
Deputy supervisor:	Mr. Sebastian Meier, born 12.02.1981
Remarks:	This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.
Certificate No.:	TC-K/6701/A3/N/2023/1286
Validity:	2023 December 08 <sup>th</sup> – 2026 December 07 <sup>th</sup>
Issued on:	2023 December 08 <sup>th</sup>



Thomas Richter, Head of the Certification Body

## Remarks

Classified bonded parts only have to be produced in the proven areas:

Gluing portal 2 Processing hall

## General Regulations

The new application has to be submitted to the certification body at least two months before the certificate expires if the suitability of the user-company shall be certificated furthermore.

## Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors of the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "tests methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

## Withdrawal of the certification

Authority or the certification body can withdraw certification if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work (except for part class A3) as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work.
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

## Distribution

1. Submitter (original)
2. Folder (copy)